



Material - IS 1545 CuZn21Al2As

Standard Specification for Solid Drawn Copper and Copper Alloy Tube for Condenser and Heat Exchangers

Group - Non-Ferrous Copper Alloy

Sub Group - IS 1545 Solid Drawn Copper and Copper Alloy Tube for Condenser and Heat Exchangers Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Tube

Chemical Composition			Heat Treatment	
Lead	Pb %	0.070 max.		
Iron	Fe %	0.060 max.	As Drawn or Annealing or Half Hardening or Temperin & Annealing or Annealing	
Aluminium	Al %	1.800 - 2.300		Hardoning or Tomporing
Arsenic	As %	0.020 - 0.060		
Other	Ot%	0.300 max.		Anneaning
Copper	Cu %	76.000 - 79.000		
Zinc	Zn %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	400 max.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	
-	-	-	Hardness in HV 5	85 max.
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
CuZn21Al2As-HD	IS	India	Tube	
CuZn21Al2As-O	IS	India	Tube	
CuZn21Al2As-TA	IS	India	Tube	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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